

Congratulations on your purchase of the AWE Tuning Exhaust System for the 02-> Audi A4 1.8T/2.0T quattro.

Exquisite build quality with industry leading performance distinguishes this exhaust system from all others. Our system also features extensive adjustability to ensure proper fit with any US, European, or aftermarket rear bumper.

**Estimated install time:**

3.5 hrs

**Parts list:**

- 1 downpipe to catalytic converter gasket (not Tip)
- 3 downpipe to catalytic converter bolts and nuts (not Tip)
- 1 downpipe section with flex joint (not Tip)
- 1 6 speed downpipe to trans adapter plate with bolt, nut, and washers (B6 cars only and not Tip)
- 1 center resonator section
- 2 center section to rear muffler gasket
- 4 7/16 bolt, nut, washers for center section to rear muffler flange
- 2 exhaust rear muffler section
- 1 3/8 bolt, nut, washers for rear mufflers cross bracket
- 4 3" band clamp (Manual Transmissions)
- 3 3" band clamp (Tiptronic Transmissions)
- 2 exhaust tips and clamps (Dual Tip system)
- 4 exhaust tips and clamps (Quad Tip system)

**While installation of this exhaust system is straight forward, it is ensured to go smoothly as long as you follow these steps:**

1. Remove the OEM exhaust system.
2. On **6 speed cars**, move the OEM downpipe hanger from location at Arrow A in **Figure 2** to the location at Arrow B in **Figure 2**. Install the included adapter plate between the OEM downpipe hanger and downpipe bracket using the enclosed hardware.  
  
On 5 speed cars, the hanger does not need to be moved as long as it is already at the Arrow B location. Discard adapter bracket.

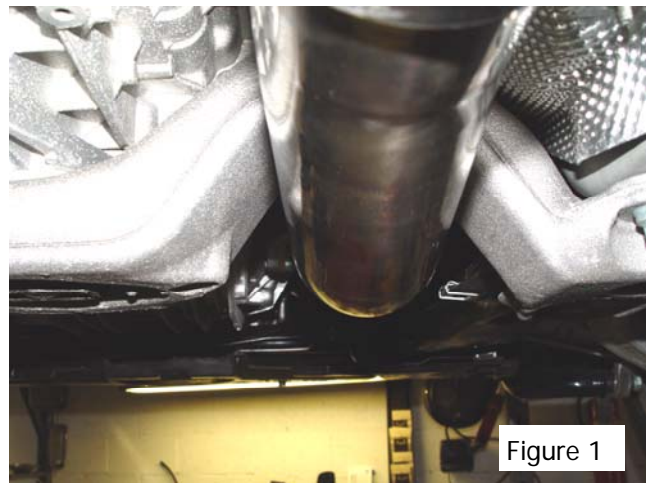


Figure 1

3. Begin installing AWE Tuning Exhaust with the downpipe (for manual trans cars only). Ensure that the downpipe is centered in the crossmember cavity as shown in **Figure 1**. Double check this orientation after all downpipe fasteners and brackets are fully tightened.

***Centering of the downpipe is critical for proper exhaust alignment!***

4. If the downpipe is not centered, bend the downpipe bracket at Arrow C in **Figure 2** until the downpipe sits correctly in the crossmember cavity.

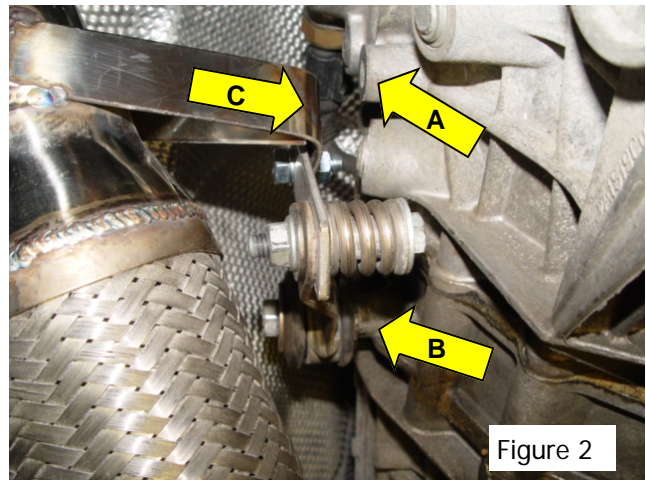


Figure 2

Continued from previous page:

- Continue with installation by installing the midpipe and rear muffler sections. **Do not** tighten down the flange fasteners between these two sections at this time. **First:** align the tips properly in the exhaust valence openings, and **then** tighten down enclosed 3/8" hardware at Arrow B in **Figure 3**. After tightening this hardware, then go back and tighten the mid pipe to rear muffler flange bolts.
- Note that there are several adjustment points on the AWE exhaust to ensure proper fitment. Also note that the factory exhaust hangers are also adjustable with slotted bolt holes to allow further adjustments. Adjustment points on the AWE exhaust system are at all arrows in **Figure 3**.
- Minor height variances between the exhaust tips can be solved by rotating the exhaust at the downpipe to midpipe slip joint as well as slightly bending the rear muffler hanger posts (at Arrows A in **Figure 3**).
- Each rear tip is rotationally adjustable to ensure that the AWE Tuning logo remains centered when the exhaust is installed, and also length adjustable to accommodate various aftermarket bumpers.

**When adjusting the length of the tips, make sure that the tip and tailpipe of the muffler overlap at least the width of the clamp** (arrow in Figure 4).

*This overlap is very important to ensure that the clamp has enough surface area to tighten down to in order to keep the tip from falling off while driving!*

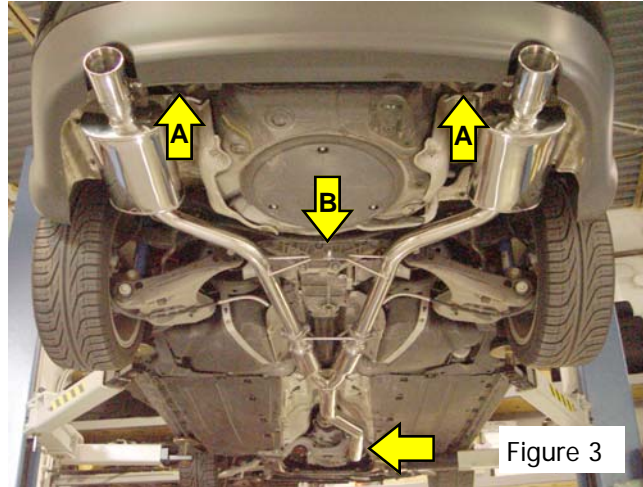


Figure 3

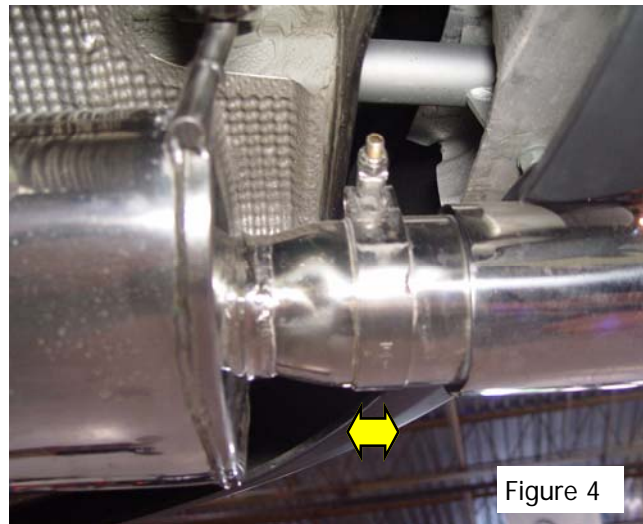


Figure 4

Any questions or comments, please do not hesitate to contact us:

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Thank you for choosing A.W.E. Tuning as your performance automotive parts supplier. Please remember that a performance car is only as strong as its weakest link. Therefore, it is vital that you maintain your vehicle to factory specifications.

**By installing or using the purchased product, the Consumer accepts this warranty and any specific Manufacturer warranties enclosed.**

### ***Limited Warranty***

The following warranty is valid only in the United States.

The Manufacturer's full warranty applies to all products sold.

Secor Ltd. (A.W.E. Tuning) warrants to the original retail purchaser (Consumer) this product (02-> Audi A4 quattro exhaust) against defects for LIFETIME.

Upon verification of warranty coverage, A.W.E. Tuning will repair or replace the defective product at their discretion, without charge. This is the only remedy the Consumer has for any loss or damage, however arising, due to nonconformity in or defect of the product. This warranty does not cover consequential damage, loss of time or revenues, inconvenience, loss of use of vehicle, damage to the vehicle or components, or other incidental or indirect damage.

All warranties are void if the product was not installed by a certified auto mechanic, improperly serviced, modified, or used in a way not intended by the Manufacturer. Use of product in Motorsports or Racing conditions is grounds for warranty denial. Motorsports and Racing is an inherently abusive operational condition, and it is impossible to warranty for this type of usage.

The Consumer is responsible for ensuring that the product is installed in a safe and proper manner, and should cease usage of the product immediately if an unsafe or improper condition is noted. If an unsafe or improper condition is noted, the Consumer should then immediately contact the facility where the product was installed or A.W.E. Tuning directly.

Please contact the original place of purchase for any warranty claims or explanations of this document.